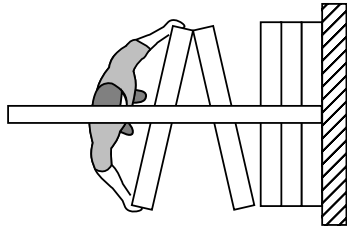


GLASSWALL SPECIFICATIONS

Series GT2 Timber-framed, Paired, Glasswall Panels



Top Supported
Center Stack
Manually Operated
Maximum Opening Height: 10'2" [3.1]
Maximum Opening Width: Unlimited

PRODUCT OVERVIEW:

Select for Special Needs: Use in areas that you wish to divide with a physical, clear or translucent barrier and where sound control is not a requirement.

Standard Features: The perimeter frame is of wood with glass inserts.

Paired Panels: Select for wall-to-wall space division. Panels are hinged in pairs allowing fast setup. They may be stacked at either or both ends of the track or in a "pocket".

How to Obtain: Hufcor partitions are sold, installed, and serviced by factory-trained local authorized Distributors in the United States and by Licensees and Distributors outside the U.S.A.

Delivery: Panels are custom built for your specific project. Lead times vary due to seasonal fluctuations. Check with your Distributor for the current schedule.

Warranty: Track, carriers, and panel frames are guaranteed for **one year** against defects in material and workmanship. The glass is not included in this warranty.

Product Features and Benefits:

Look for these features when comparing similar products.

1. Feature: Top supported
Benefit: No need for floor tracks or guides that can gather dirt and dust or cause injury.
2. Feature: Hufcor tracking systems.
Benefit: Proven performance in thousands of movable wall installations around the world.
3. Feature: Custom wood glazing beads on all four sides.
Benefit: Allows a choice of laminated or tempered glass for safety, or aesthetic requirements.
4. Feature: Triple laminated wood construction
Benefit: Ensures complete three way cross grain lamination for a durable panel construction and added strength and stability.
5. Feature: Custom manufactured to the exact size of the opening.
Benefits: Instead of being locked into pre-determined panel sizes and opening widths, Hufcor timber framed systems are custom designed to fit the opening allowing for more flexible designs.
6. Feature: Decorative glass or acrylic options
Benefit: Designers can use the decorative glass options available to enhance all interior decors.
7. Feature: Footbolt on each panel
Benefit: Engages in floor receptable for panel-to-panel alignment and stability.

IMPORTANT TO NOTE: Although Hufcor makes every attempt to closely replicate the stain color selected, due to natural variations of color, moisture, and graining in different wood species and variations in sanding, staining and finishing techniques, the final stain color may vary from that shown on printed or actual wood color chips and the color cannot be guaranteed.



The standard product may be modified to fit individual job site requirements. Contact your Hufcor representative for assistance.

GENERAL SPECIFICATIONS/GLASSWALL

GT2 Paired Timber-framed Glass Partitions

PART 1 - GENERAL

1.01 DESCRIPTION

A. General

1. Furnish and install operable glass partitions and suspension system. Provide all labor, materials, tools, equipment, and services for glass operable walls in accordance with provisions of contract documents.

1.02 RELATED WORK BY OTHERS

- A. Preparation of opening will be by General Contractor. Any deviation of site conditions contrary to approved shop drawings must be called to the attention of the architect.
- B. All header, blocking, support structures, jambs, and track enclosures, as required in 1.04 Quality Assurance.
- C. Preprunching of support structure in accordance with approved shop drawings.
- D. Paint or otherwise finishing all trim and other materials adjoining head and jamb of the partitions.

1.03 SUBMITTALS

- A. Complete shop drawings are to be provided prior to fabrication indicating construction and installation details. Shop drawings must be submitted within 60 days after receipt of signed contract.

1.04 QUALITY ASSURANCE

- A. Preparation of the opening shall conform to the criteria set forth per ASTM E557 Standard Practice for Architectural Application and Installation of Operable Partitions.
- B. Glass shall be clear tempered per ASTM C1048-97b.

1.05 PRODUCT DELIVERY, STORAGE, AND HANDLING

- A. Proper storage of partitions before installation and continued protection during and after installation will be the responsibility of the General Contractor. **IMPORTANT:** Room in which panels are stored and/or installed must be temperature and moisture controlled.

1.06 WARRANTY

- Track, carriers, and panel frames shall be guaranteed for one year against defects in material and workmanship. The glass is not included in this warranty.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. Upon compliance with all of the criteria specified in this section, Manufacturers wishing to bid products similar to the product specified must submit to the architect 10 days prior to bidding complete data in support of compliance and a list of three past installations of products similar to those listed. The submitting manufacturer guarantees the proposed substituted product complies with the product specified and as detailed on the drawings.

2.02 MATERIALS

- A. Product to be top supported, center stacked, Series GT2 paired wood-framed glass panels as manufactured by Hufcor.
 1. Panels shall be nominally 1-3/4" [43mm] thick and to 48" [1219] in width.
 2. Wood frame of triple laminated solid wood top and bottom rails and stiles that are constructed from custom made veneers with an engineered wood core.
 3. Standard available wood species are oak, maple, cherry, and Douglas fir.
 - a. Optional upcharge for non-standard wood species.
 4. Vertical lead rails shall contain full height partially recessed rubber bulb seal
 5. Horizontal top & bottom rails shall incorporate continuous contact seals of brown multi-ply vinyl.
 6. Each panel contains a mortise footbolt which extends into a floor mounted plate to stabilize and secure each panel in the opening.
 7. Glass inserts shall be a choice of
 - a. 1/4" [6mm] tempered glass (standard)
 - b. 5/16 [8] laminated glass (factory approval required)
 - c. Custom glass or acrylic inserts (factory approval required)
 8. Glass shall be glazed using matching solid wood stops on one side of panel.
- B. Weight of the panels shall be approximately:
 - 1/4" [6] tempered glass: 7.5 lbs. per sq. ft.
 - 5/16" [8] laminated glass: 8.0 lbs. per sq. ft.
- C. Suspension system:
 1. Track shall be of clear anodized architectural grade extruded

aluminum alloy 6063-T6. Track design shall provide integral support for adjoining ceiling, soffit, or plenum sound barrier. Track shall be connected to the structural support by pairs of 3/8" [10] dia. threaded steel hanger rods.

- a. Each panel shall be supported by one 4-wheeled carrier. Wheels to be of hardened steel ball bearings encased with molded polymer tires.

D. Finishes

1. Aluminum track shall be clear anodized
 - a. Optional upgrade:
 - (1) custom anodized
 - (2) custom powder coated
2. Wood frame shall be furnished stained and finished with a matte polyurethane.
 - a. Select stain color from standard Hufcor stains:
 - (a) Fruitwood
 - (b) Dark Oak
 - (c) Wheat
 - (d) Cordovan
 - b. Premium stains available at an upcharge to be selected from the Sherwin Williams® Sher-Wood BAC wiping stains Color Selector. Due to variation of wood grains and moisture content, Hufcor will attempt to closely match selected stain colors; however, exact stain matching cannot be guaranteed.
 - c. Custom stains available at an upcharge. Due to variation of wood grains and moisture content, Hufcor will attempt to closely match custom stains, however, exact stain matching cannot be guaranteed.
 - d. Panels may be ordered unfinished for field finishing. Although care is taken to ensure products do not warp or twist, unfinished panels may experience wood warpage due to humidity and heat variations. Customer assumes responsibility for proper finishing and no warranty will be provided.
3. Hardware finish to be (select one)
 - a. Polished Brass (standard)
 - b. Antique Brass (standard)
 - c. Satin Nickel (standard)
 - d. Optional Upgrade (may extend lead times)
 - (1) Polished Chrome
 - (2) Matte Black
 - (3) Oil Rubbed Bronze (a/k/a Rustic Umber)

E. Available Accessories/Options

1. Hinged closure panel of the same thickness and construction as the basic panels, one-way swing (select as required):
 - a. Hoppe Munchen style handle
 - (1) Optional upgrade: Lock to be keyed for Schlage brand
2. Floor Locks
 - a. Adams Rite thumb turn floor lock
 - b. Adams Rite keyed floor lock
3. Optional glass etching and decals available

2.03 OPERATION

- A. Panels shall be manually moved from the storage area, positioned in the opening, and either edge activated or face activated floorbolts set.
- B. Final partition closure to be by (select one):
 1. Hinged Closure with handle
 2. Overlapping the opening
 3. 2" [51] trail gap
- C. Stack/Store Panels
 1. Retract floorbolt and move to storage area.

PART 3 - EXECUTION

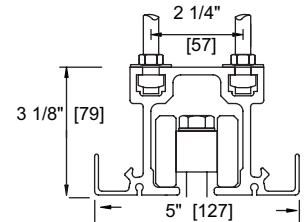
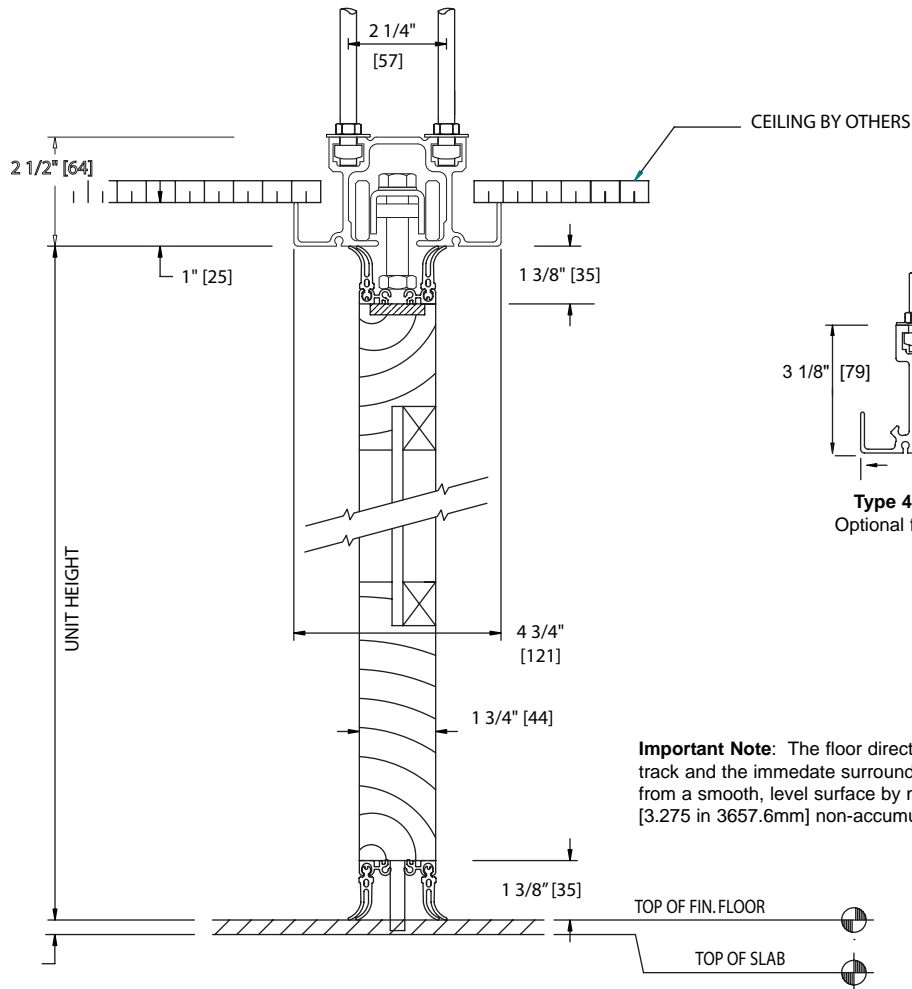
- A. Installation. The complete installation of the glass wall system shall be by an authorized factory-trained installer and be in strict accordance with the approved shop drawings and manufacturer's standard printed specifications, instructions, and recommendations.
- B. Cleaning
 1. All track and panel surfaces shall be wiped clean and free of handprints, grease, and soil per specific instructions.
 2. Optional specialty glass requires special cleaning per instructions provided.
 3. Cartoning and other installation debris shall be removed to on-site waste collection area, provided by others.
- C. Training
 1. Installer shall demonstrate proper operation and maintenance procedures to owner's representative.
 2. Owners manuals shall be provided to owner's representative.



Header shown for plenum sound enclosure is one of several that may be used. See ASTM E557 Standard Practice for Archl Application & Installation of Operable Partitions for other recommendations.

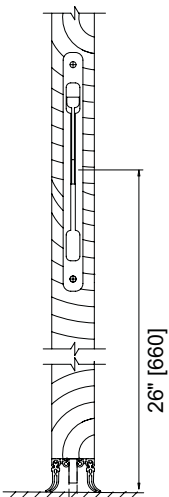
VERTICAL SECTIONS

Shown With Type 38 Aluminum track. Standard for weights to 400 lbs. [182 kg].

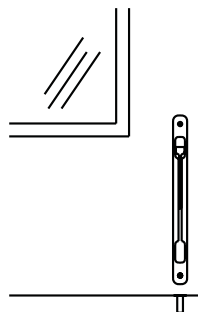


Type 40 Aluminum track.
Optional for weights to 900 lbs. [408 kg].

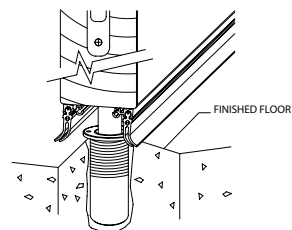
Important Note: The floor directly below the overhead track and the immediate surrounding area should not vary from a smooth, level surface by more than 1/8" in 12'0" [3.275 in 3657.6mm] non-accumulative.



Edge Activated Mortise Footbolt pin



Face-activated floorbolt. Engages in floor receptacle to ensure panel-to-panel alignment and stability.



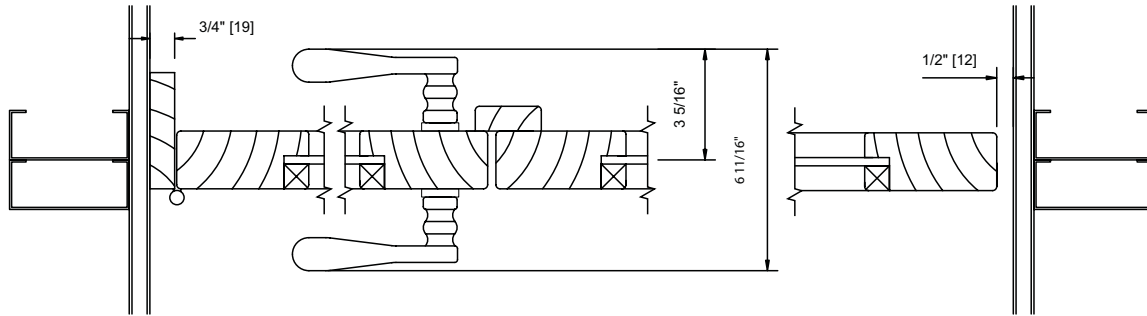
Footbolt receptable. Stainless steel, surface mounted with dust-proof strike.

GT2 Paired Timber-framed Glass Partitions

DETAILS

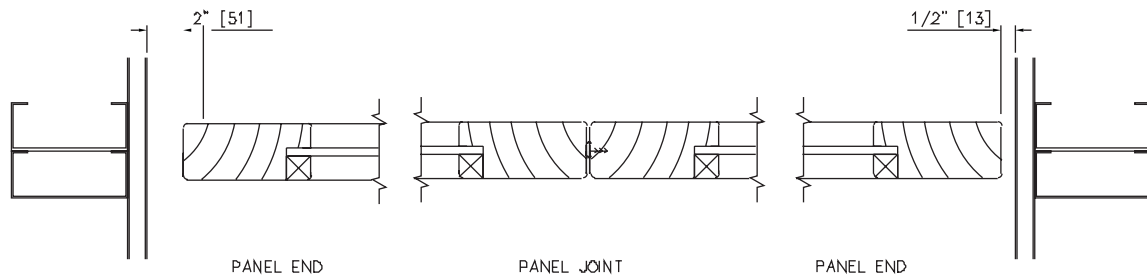
HORIZONTAL SECTION

Hinged Closure Panel with Lead Jamb

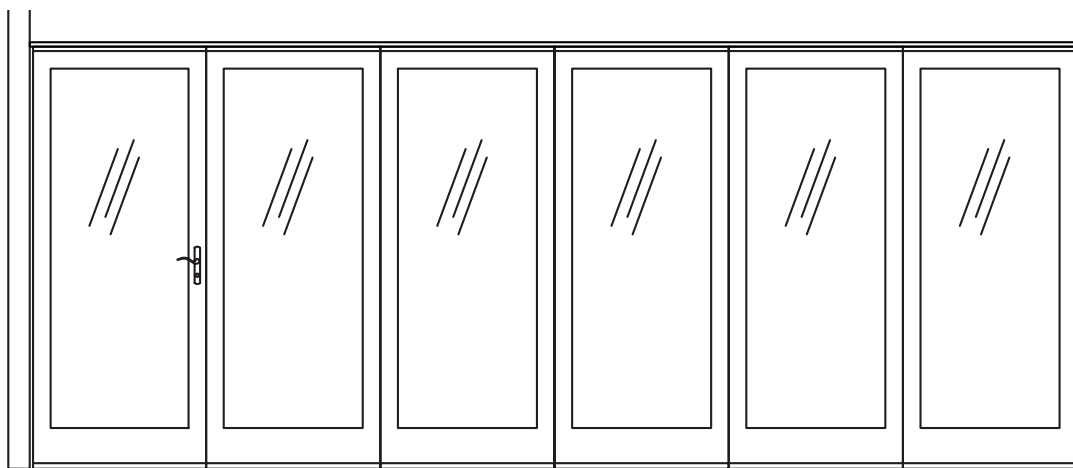


Width Options: 16" - 48" [406-1219]

For Partitions Without Closures



ELEVATION



Hinged Closure
Minimum 16" [406]
Maximum 48" [1219]

Strike Panel

Basic

Basic

Basic

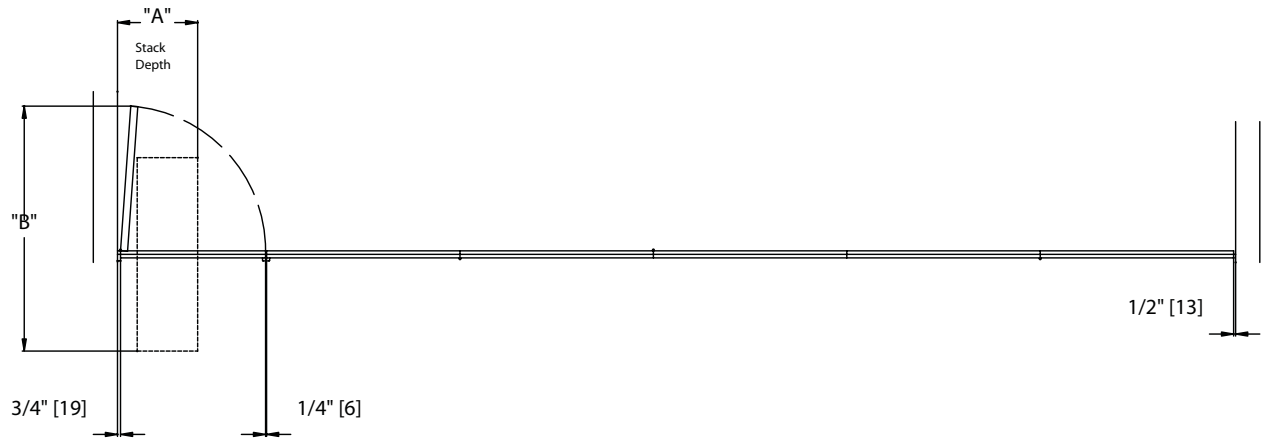
Lead

GT2 Paired Timber-framed Glass Partitions

Stack Dimensions

The following stack depth and width dimensions are based on standard construction. Optional constructions may increase stack depth requirements.

Single Opening, using a hinged closure panel.



A Stack Depth:

- Type 38 track: 3" [76] per panel + 7" [177] for hinged closure handle
- Type 40 track: 4" [102] per panel + 7" [177] for hinged closure handle

B Stack Width:

Hinged Closure Panel width + 1/2 maximum panel width + 4" [102] finger clearance

World headquarters:

Hufcor Inc.
P.O. Box 591
Janesville, WI USA 53547-0591
1-800-542-2371 ext. 214; 1-608-756-1241
FAX: 1-608-758-8253
E-mail: info@hufcor.com
Website: www.hufcor.com

The manufacturer reserves the right to improve and
change product without notice.